

Lampiran 4

Data Perhitungan Available Time, Loading Time, Operation Time, Production Time, Total Produksi dan Scrap Mesin ABG-5 Bulan September 2016

Tanggal	Availability Ratio (Operation Time / Loading Time)			Performance Ratio (Productive Time/Operation Time)		Quality Ratio ((Total Produksi - Scrap)/Total Produksi))	
	Available Time	Loading Time	Operation Time	CT (Menit/Pcs)	0.14	Produksi	Scrap
	Menit	Menit	Menit	Production Time (Menit)		Pcs	Pcs
01/09/2016	480	410	300	224		1600	5
02/09/2016	480	410	255	224		1600	3
03/09/2016	480	380	300	235		1680	3
04/09/2016	480	410	350	216		1540	7
05/09/2016	480	390	235	230		1640	13
06/09/2016	480	415	341	224		1600	8
07/09/2016	480	420	335	249		1780	3
08/09/2016	480	415	295	228		1630	7
09/09/2016	480	420	380	224		1600	3
10/09/2016	480	405	330	207		1480	20
11/09/2016	480	410	360	196		1400	3
13/09/2016	480	405	270	218		1560	3
14/09/2016	480	395	240	232		1660	5
15/09/2016	480	385	325	218		1560	8
16/09/2016	480	410	372	196		1400	8
17/09/2016	480	390	325	196		1400	3
18/09/2016	480	415	340	207		1480	10
19/09/2016	480	385	345	224		1600	12
20/09/2016	480	405	235	224		1600	3
21/09/2016	480	400	165	227		1620	17
22/09/2016	480	400	380	238		1700	10
23/09/2016	480	398	285	230		1640	10
24/09/2016	480	400	295	196		1400	3
25/09/2016	480	400	310	199		1420	15
26/09/2016	480	385	325	235		1680	7
27/09/2016	480	400	250	200		1430	13
28/09/2016	480	315	295	235		1680	18
29/09/2016	480	410	355	224		1600	15
30/09/2016	480	400	345	230		1640	5
<b>Total</b>	<b>13920</b>	<b>11583</b>	<b>8938</b>	<b>6387</b>		<b>45620</b>	<b>243</b>

